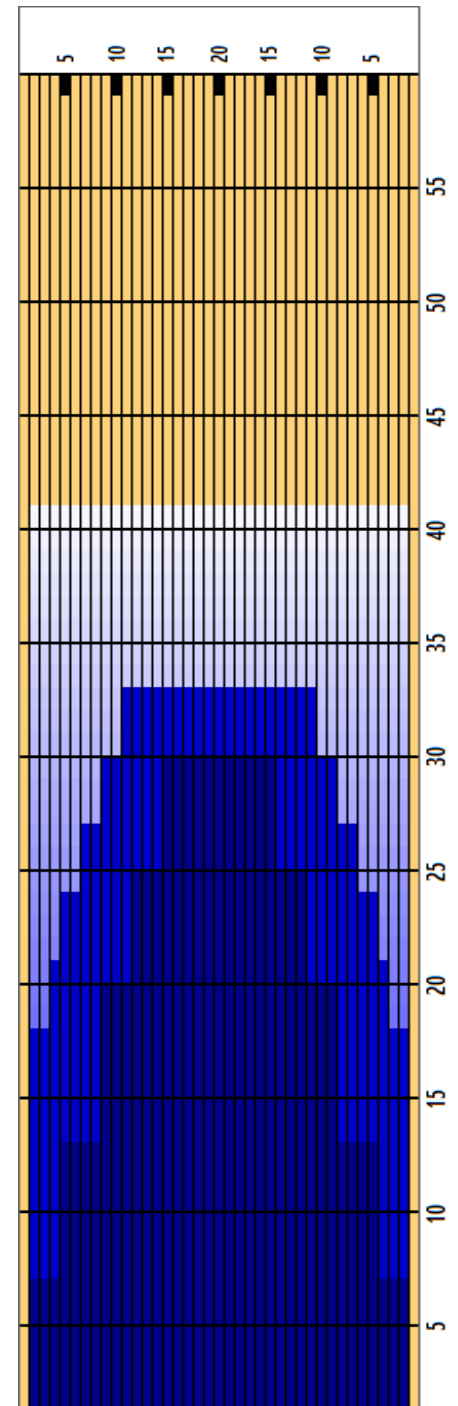


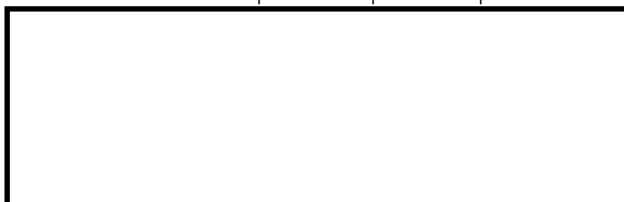
| | | | | | |
|----------------------|----------|--------------------|-----------|--------------------|-----------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 41 | Oil Per Board | 45 ul |
| Forward Oil Total | 16.74 mL | Reverse Oil Total | 12.645 mL | Volume Oil Total | 29.385 mL |
| Tank Configuration | B Only | Tank A Conditioner | Ice | Tank B Conditioner | Ice |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 5 | 14 | 3 | B | 185 | 0.0 | 7.9 | 7.9 | 8325 |
| 2 | 5L | 5R | 2 | 18 | 3 | B | 62 | 7.9 | 13.0 | 5.1 | 2790 |
| 3 | 9L | 9R | 3 | 18 | 3 | B | 69 | 13.0 | 20.6 | 7.6 | 3105 |
| 4 | 12L | 12R | 2 | 18 | 3 | B | 34 | 20.6 | 25.7 | 5.1 | 1530 |
| 5 | 15L | 15R | 2 | 18 | 3 | B | 22 | 25.7 | 30.8 | 5.1 | 990 |
| 6 | 2L | 2R | 0 | 22 | 3 | B | 0 | 30.8 | 41.0 | 10.2 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | B | 0 | 41.0 | 33.0 | -8.0 | 0 |
| 2 | 11L | 11R | 1 | 22 | 3 | B | 19 | 33.0 | 29.9 | -3.1 | 855 |
| 3 | 9L | 9R | 1 | 22 | 3 | B | 23 | 29.9 | 26.8 | -3.1 | 1035 |
| 4 | 7L | 7R | 1 | 22 | 3 | B | 27 | 26.8 | 23.7 | -3.1 | 1215 |
| 5 | 5L | 5R | 1 | 22 | 3 | B | 31 | 23.7 | 20.6 | -3.1 | 1395 |
| 6 | 4L | 4R | 1 | 22 | 3 | B | 33 | 20.6 | 17.5 | -3.1 | 1485 |
| 7 | 2L | 2R | 4 | 18 | 3 | B | 148 | 17.5 | 7.3 | -10.2 | 6660 |
| 8 | 2L | 2R | 0 | 14 | 3 | B | 0 | 7.3 | 0.0 | -7.3 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 1.95 | 1.28 | 1.04 | 1.04 | 1.28 | 1.95 |

