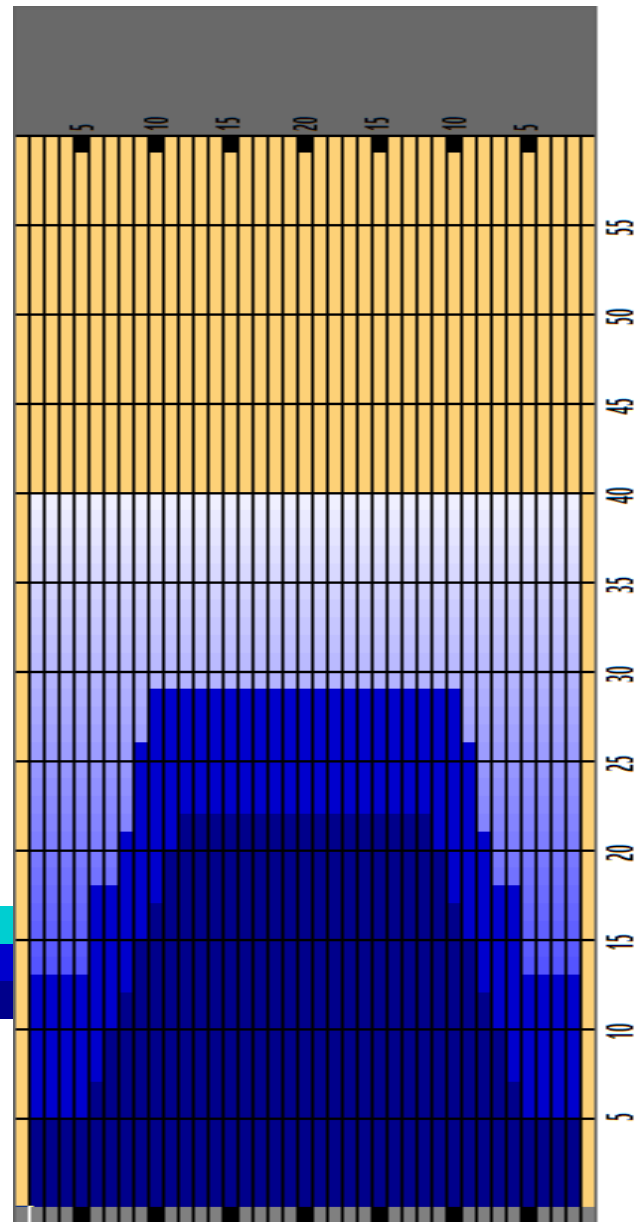


Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	13.885 mL	Reverse Oil Total	13.72 mL	Volume Oil Total	27.605 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	3	A	111	0.0	5.1	5.1	5550
2	6L	6R	1	50	18	3	A	29	5.1	7.6	2.5	1450
3	7L	7R	1	50	18	3	A	27	7.6	10.1	2.5	1350
4	8L	8R	1	50	18	3	A	25	10.1	12.6	2.5	1250
5	9L	9R	1	50	18	3	A	23	12.6	15.1	2.5	1150
6	10L	10R	1	55	18	3	A	21	15.1	17.6	2.5	1155
7	11L	11R	1	55	18	3	A	19	17.6	20.1	2.5	1045
8	12L	12R	1	55	18	3	A	17	20.1	22.6	2.5	935
9	2L	2R	0	55	22	3	A	0	22.6	40.0	17.4	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	60	30	3	A	0	40.0	29.0	-11.0	0
2	10L	10R	1	60	22	3	A	21	29.0	25.9	-3.1	1260
3	9L	9R	2	60	18	3	A	46	25.9	20.8	-5.1	2760
4	8L	8R	1	50	18	3	A	25	20.8	18.3	-2.5	1250
5	6L	6R	2	50	18	3	A	58	18.3	13.2	-5.1	2900
6	2L	2R	3	50	14	3	A	111	13.2	7.3	-5.9	5550
7	2L	2R	0	50	14	3	A	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix 5:1 Forward

Cleaner Ratio Back End Mix 5:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

This Pattern Up Loaded From Slot # 14 In Lane

Machine On 9/10/2013 11:38 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.69	1.19	1	1	1.19	2.69

