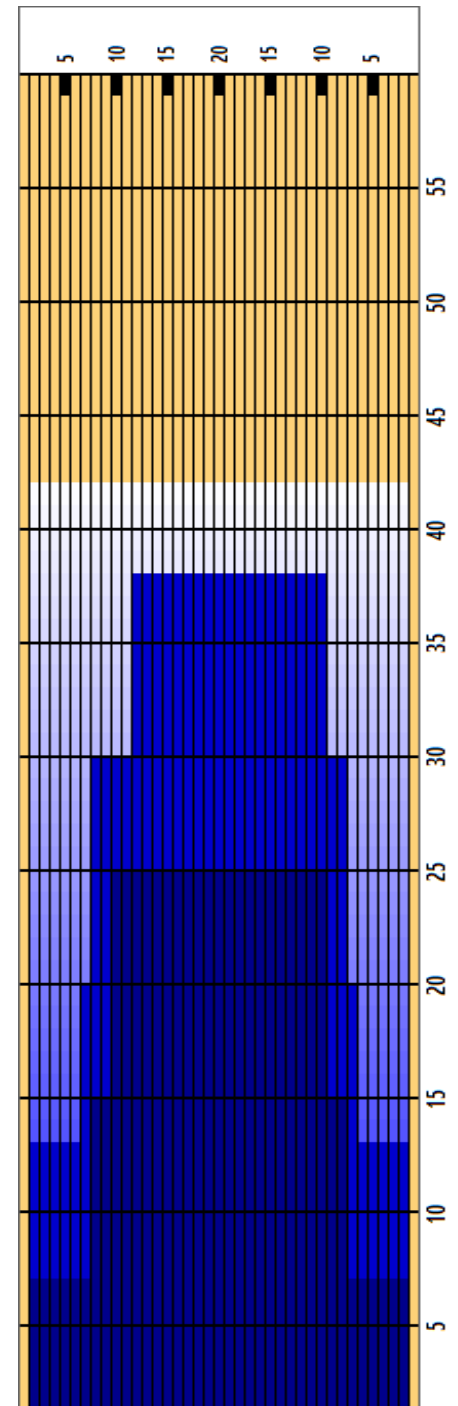


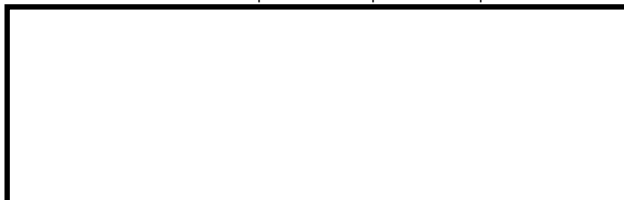
Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	17.2 mL	Reverse Oil Total	20.94 mL	Volume Oil Total	38.14 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	A	185	0.0	7.9	7.9	9250
2	8L	8R	3	50	18	3	A	75	7.9	15.5	7.6	3750
3	10L	10R	4	50	18	3	A	84	15.5	25.7	10.2	4200
4	2L	2R	0	50	18	3	A	0	25.7	36.0	10.3	0
5	2L	2R	0	50	22	3	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	60	30	3	A	0	42.0	38.0	-4.0	0
2	12L	10R	3	60	18	3	A	57	38.0	30.4	-7.6	3420
3	8L	8R	4	60	18	3	A	100	30.4	20.2	-10.2	6000
4	7L	7R	3	60	18	3	A	81	20.2	12.6	-7.6	4860
5	2L	2R	3	60	18	3	A	111	12.6	5.0	-7.6	6660
6	2L	2R	0	60	14	3	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.96	1.19	1	1	1.12	2.96

