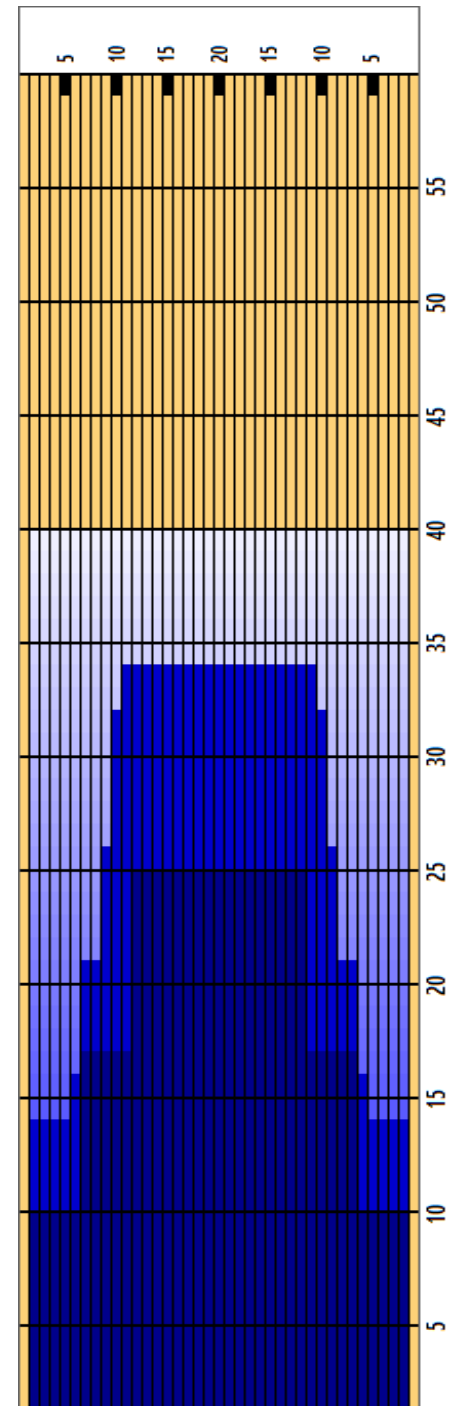


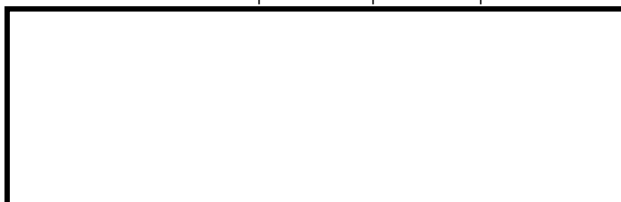
Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	Multi ul
Forward Oil Total	12.68 mL	Reverse Oil Total	15.05 mL	Volume Oil Total	27.73 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	40	18	3	A	185	0.0	10.2	10.2	7400
2	7L	7R	3	40	18	3	A	81	10.2	17.8	7.6	3240
3	12L	12R	3	40	18	3	A	51	17.8	25.4	7.6	2040
4	2L	2R	0	40	22	3	A	0	25.4	40.0	14.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	40.0	34.0	-6.0	0
2	11L	11R	1	50	18	3	A	19	34.0	31.5	-2.5	950
3	10L	10R	2	50	18	3	A	42	31.5	26.4	-5.1	2100
4	9L	9R	2	50	18	3	A	46	26.4	21.3	-5.1	2300
5	7L	7R	2	50	18	3	A	54	21.3	16.2	-5.1	2700
6	6L	6R	1	50	18	3	A	29	16.2	13.7	-2.5	1450
7	2L	2R	3	50	18	3	A	111	13.7	6.1	-7.6	5550
8	2L	2R	0	50	14	3	A	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.39	1.23	1	1	1.23	2.39

