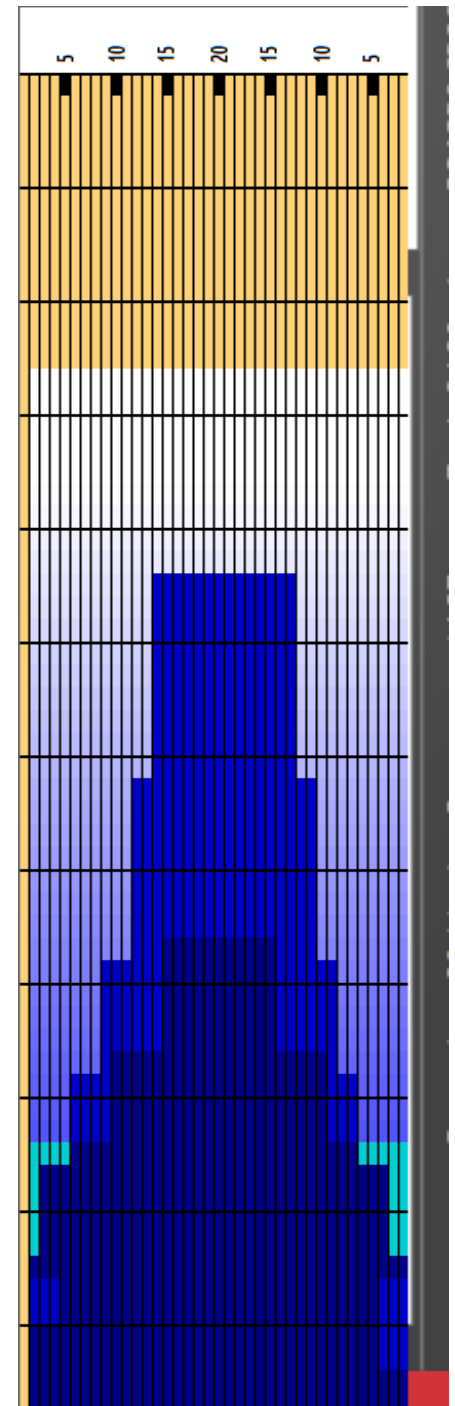


Oil Pattern Distance	47	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	17.55 mL	Reverse Oil Total	15.15 mL	Volume Oil Total	32.7 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	5R	1	14	3	A	34	3.9	5.8	1.9	1700
3	5L	5R	1	14	3	A	31	5.8	7.7	1.9	1550
4	2L	2R	3	14	3	A	111	7.7	13.6	5.9	5550
5	10L	10R	2	14	3	A	42	13.6	17.5	3.9	2100
6	15L	15R	2	18	3	A	22	17.5	22.6	5.1	1100
7	2L	2R	0	18	3	A	0	22.6	29.0	6.4	0
8	2L	2R	0	22	3	A	0	29.0	35.0	6.0	0
9	2L	2R	0	26	3	A	0	35.0	41.0	6.0	0
10	2L	2R	0	30	3	A	0	41.0	47.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	47.0	38.0	-9.0	0
2	14L	13R	3	22	3	A	42	38.0	28.7	-9.3	2100
3	12L	11R	3	18	3	A	54	28.7	21.1	-7.6	2700
4	9L	9R	2	18	3	A	46	21.1	16.0	-5.1	2300
5	6L	7R	2	14	3	A	56	16.0	12.1	-3.9	2800
6	3L	4R	2	14	3	A	68	12.1	8.2	-3.9	3400
7	2L	2R	1	14	3	A	37	8.2	6.3	-1.9	1850
8	2L	2R	0	14	3	A	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.19	1.52	1.06	1.03	1.47	2.45

