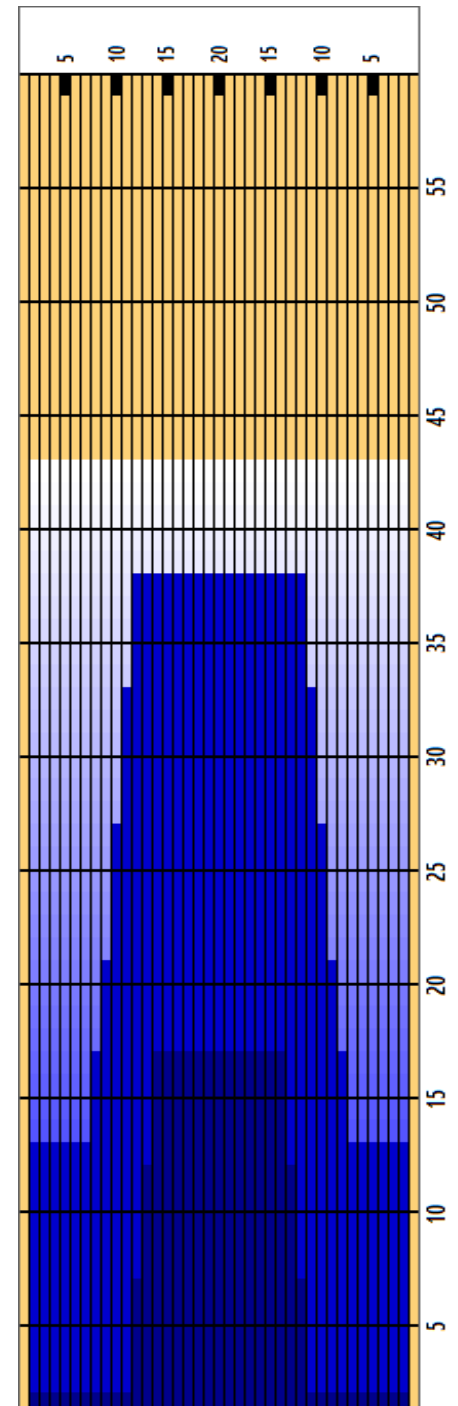


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	8.2 mL	Reverse Oil Total	19.9 mL	Volume Oil Total	28.1 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	12L	12R	2	18	3	A	34	2.5	7.6	5.1	1700
3	13L	13R	2	18	3	A	30	7.6	12.7	5.1	1500
4	14L	14R	2	18	3	A	26	12.7	17.8	5.1	1300
5	2L	2R	0	18	3	A	0	17.8	33.0	15.2	0
6	2L	2R	0	22	3	A	0	33.0	43.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	38.0	-5.0	0
2	12L	12R	2	18	3	A	34	38.0	32.9	-5.1	1700
3	11L	11R	3	14	3	A	57	32.9	27.0	-5.9	2850
4	10L	10R	3	14	3	A	63	27.0	21.1	-5.9	3150
5	9L	9R	2	14	3	A	46	21.1	17.2	-3.9	2300
6	8L	8R	2	14	3	A	50	17.2	13.3	-3.9	2500
7	2L	2R	4	14	3	A	148	13.3	5.4	-7.9	7400
8	2L	2R	0	14	3	A	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4	1.79	1.02	1.02	1.79	4

