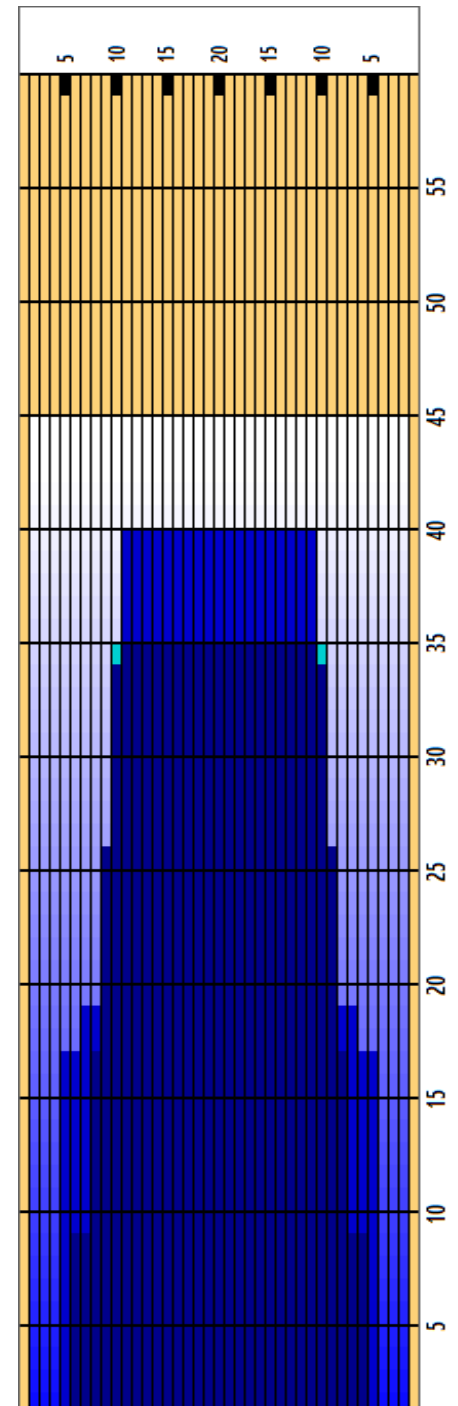


| | | | | | |
|----------------------|---------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 45 | Reverse Brush Drop | 40 | Oil Per Board | 50 ul |
| Forward Oil Total | 18.2 mL | Reverse Oil Total | 11.4 mL | Volume Oil Total | 29.6 mL |
| Tank Configuration | A Only | Tank A Conditioner | KEGEL | Tank B Conditioner | KEGEL |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 1 | 10 | 37 | 0.0 | 0.0 | 0.0 | 1850 |
| 2 | 4L | 4R | 1 | 14 | 33 | 0.0 | 1.9 | 1.9 | 1650 |
| 3 | 6L | 6R | 3 | 18 | 87 | 1.9 | 9.5 | 7.6 | 4350 |
| 4 | 8L | 8R | 3 | 18 | 75 | 9.5 | 17.1 | 7.6 | 3750 |
| 5 | 9L | 9R | 3 | 22 | 69 | 17.1 | 26.4 | 9.3 | 3450 |
| 6 | 10L | 10R | 3 | 22 | 63 | 26.4 | 35.7 | 9.3 | 3150 |
| 7 | 2L | 2R | 0 | 30 | 0 | 35.7 | 45.0 | 9.3 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 45.0 | 40.0 | -5.0 | 0 |
| 2 | 11L | 11R | 2 | 22 | 38 | 40.0 | 33.8 | -6.2 | 1900 |
| 3 | 10L | 10R | 3 | 18 | 63 | 33.8 | 26.2 | -7.6 | 3150 |
| 4 | 9L | 9R | 3 | 18 | 69 | 26.2 | 18.6 | -7.6 | 3450 |
| 5 | 7L | 7R | 1 | 14 | 27 | 18.6 | 16.7 | -1.9 | 1350 |
| 6 | 5L | 5R | 1 | 10 | 31 | 16.7 | 15.3 | -1.4 | 1550 |
| 7 | 2L | 2R | 0 | 10 | 0 | 15.3 | 0.0 | -15.3 | 0 |



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 6.32 | 1.25 | 1 | 1 | 1.25 | 6.32 |

