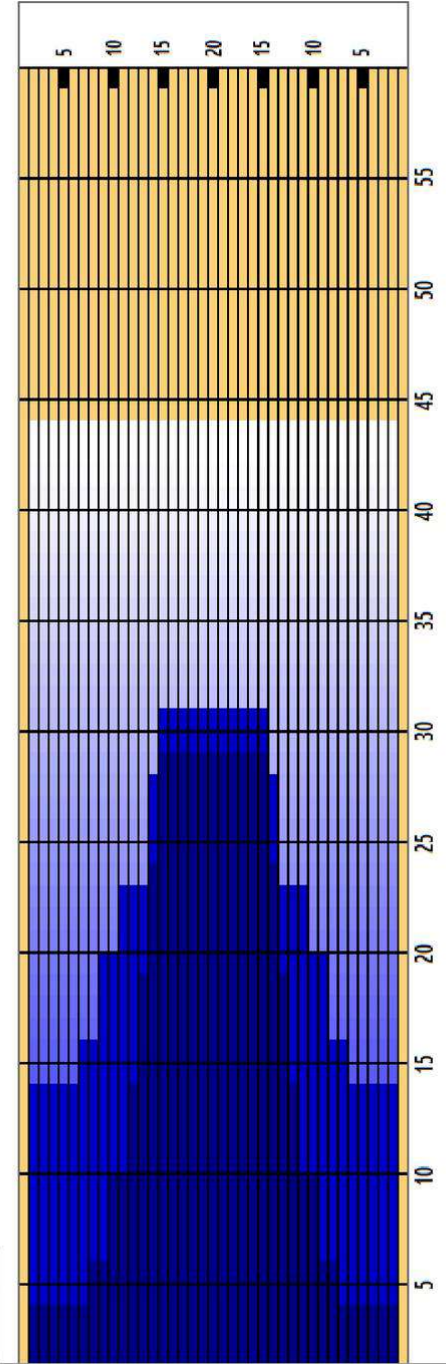


Oil Pattern Distance	44	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	18.37 mL	Reverse Oil Total	9.61 mL	Volume Oil Total	27.98 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	60	10	3	111	0.0	2.8	2.8	6660
2	2L	2R	1	60	14	3	37	2.8	4.7	1.9	2220
3	8L	8R	1	60	14	3	25	4.7	6.6	1.9	1500
4	10L	10R	2	55	14	3	42	6.6	10.5	3.9	2310
5	12L	12R	2	55	14	3	34	10.5	14.4	3.9	1870
6	13L	13R	2	55	18	3	30	14.4	19.5	5.1	1650
7	14L	14R	2	45	18	3	26	19.5	24.6	5.1	1170
8	15L	15R	2	45	18	3	22	24.6	29.7	5.1	990
9	2L	2R	0	45	22	3	0	29.7	44.0	14.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	3	0	44.0	31.0	-13.0	0
2	15L	15R	1	45	18	3	11	31.0	28.5	-2.5	495
3	14L	14R	2	45	18	3	26	28.5	23.4	-5.1	1170
4	11L	11R	2	45	14	3	38	23.4	19.5	-3.9	1710
5	9L	9R	2	55	14	3	46	19.5	15.6	-3.9	2530
6	7L	7R	1	55	14	3	27	15.6	13.7	-1.9	1485
7	2L	2R	1	60	14	3	37	13.7	11.8	-1.9	2220
8	2L	2R	0	60	14	3	0	11.8	0.0	-11.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.05	2.01	1.08	1.08	2.01	4.05

